



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-143
Job Sheet 198385



Part No: D350-607-143

Job Qty: 1 pcs

Part Name: AS350/AS355 Automatic Lid Opener (Long & Short Basket, split lid)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/26/19

Job Tracking No:

Due Date: 7/31/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP RevB: as per dwg revC DD 10.01.18 verified by:EC
IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC

Ship Via:

Chg 10 21 9-09
See attachment

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/31/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S201083

Part: D350-607-143

Job No: 198385

Serial No/Batch: S201083

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 7 of FAA-STC SRD02131

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
120 QC 4	1 pcs	7/31/19	0.00 0.00		QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	DAS
					QC 4 - 46	75
					QC 4 - 68	9-89
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	JUL 29 2019
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/31/19	0.00 0.00		Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	DAS
					Packaging 3 - 10 - B4B	75
					Packaging 3 - 11 - B4B	9-89
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	JUL 29 2019
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
135 DC - 1 - B4B	1 pcs	7/31/19	0.00 0.00		Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
140 QC 21 - FG	1 pcs	7/31/19	0.00 0.00		Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					DC - 1 - B4B	
135 DC - 1 - B4B	1 pcs	7/31/19	0.00 0.00		DC - 2 - B4B	
					QC 21 - FG - 21	
					QC 21 - FG - 70	
140 QC 21 - FG	1 pcs	7/31/19	0.00 0.00		QC 21 - FG - 53	

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location:_____)

011116

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310-4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S154544
AN3C11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S154544
AN3C15A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-11	Gas Spring Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-15	Gas Spring Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-17	Gas Spring Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-3	Gas Spring Stud, Lid	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-5	Gas Spring Stud, Base	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-7	Spring Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-9	Gas Spring Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S154544
D3953-1	Spring (Basket Lid)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S154544
MS21043-3	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S154544
MS24665-2:2	Cotter Pin	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S154544
NAS1149C0332R	Washer (AN960C10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S154544
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S154544

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310-4	2	86	0
	AN3C11A	2	10	0
	AN3C15A	2	14	0
	D3953-11	1	38	0
	D3953-15	1	14	0
	D3953-17	1	19	0
	D3953-3	1	43	0
	D3953-5	1	12	0
	D3953-7	1	50	0
	D3953-9	2	143	0
	D3969-1	1	38	0
	MS21043-3	4	878	0
	MS24665-212	2	103	0
	NAS1149C0332R	4	3,900	0
	NAS1149C0432R	2	1,531	0

Part Specifications

Specifications could not be found.

6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3953-19	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN3C18A	CASTELLATED NUT
8	4	4	MS21040-2	NUT
4	2	2	MS24860-212	COTTER PIN
8	4	4	NAS1149C0302P	WASHER (OR AN960C10L)
4	2	2	NAS1149C0402P	WASHER (OR AN960C416L)

$$\frac{d}{dt} \left(\frac{1}{\rho} \right) = - \frac{1}{\rho^2} \frac{d\rho}{dt}$$

1

D350-607-143

AUTOMATIC LID OPENER (FOR -043/-047 BASKET)

[illegible]